NOTES

1. Material: 18-8 Stainless Steel Screw. See Table 1 for McMaster-Carr PN.
   - Modify screw by reducing head diameter as noted.
   - Do not damage threads.
   - De-burr sharp edges.

2. Surface Finish: None.

3. Cleanliness: Part must be delivered COMPLETELY free of all grease, oil and grit.

Table 1

<table>
<thead>
<tr>
<th>Dash</th>
<th>McMaster-Carr PN</th>
<th>Length [in]</th>
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<tr>
<td>3</td>
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<td>3/8</td>
</tr>
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<td>4</td>
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<td>1/2</td>
</tr>
<tr>
<td>5</td>
<td>92210A332</td>
<td>5/8</td>
</tr>
<tr>
<td>6</td>
<td>92210A334</td>
<td>3/4</td>
</tr>
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<td>7</td>
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<td>7/8</td>
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<td>8</td>
<td>92210A336</td>
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Stock

Modified

REVOLUTIONS

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<th>Zone</th>
<th>Date</th>
<th>By</th>
<th>Chk</th>
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<tbody>
<tr>
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<td>Initial Revision</td>
<td>-</td>
<td>-</td>
<td>5-May-15</td>
<td>RH</td>
<td>RW</td>
</tr>
</tbody>
</table>

Material: see Note 1

ALL DIMENSIONS ARE IN INCHES

TOLERANCES:

x.xxx +/- 0.001
x.xxx +/- 0.005
x.xxx +/- 0.010
x.xxx +/- 0.020
x.xxx +/- 0.2

Material: see Note 1

DO NOT SCALE FROM DRAWING

FLH Alignment Screw

REV  A

MANUFACTURER  2002753-X

SCALE 2:1

CAGE CODE: 1PHA7

SHEET 1 OF