2. Surface Treatment: Passivate per ASTM-A967.
3. Cleanliness: Part shall be delivered visibly clean, VC Highly Sensitive, per NASA SN-C-0005D.
4. Part Marking: Bag with Title, Number, Rev and PO.
5. Lightband Installation Recommendation:
   Use largest #6 washer OD possible up to 0.380 inches maximum
7. Internal sharp edges may have R0.01 max
8. Thread depths are a minimum

**Notes**

- Increased length from 2.150 to 2.210. Added concentric tolerance for #6-32 hole.
- Two flats added.
- Added O-Ring note. Refined cleanliness note. Updated sheet format. Converted to LDD. Updated datum feature control tolerances. Added passivation to ensure cleanliness.

**Figure**

- 6-32 UNC - 2B
- Ø .370 ± .005
- Ø .260 ± .010
- Ø .238 ± .002
- .08 ± .005
- .219 ± .001
- See Note 1

**Revisions**

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<th>Rev</th>
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<td>Increased length from 2.150 to 2.210. Added concentric tolerance for #6-32 hole.</td>
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<td>B</td>
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