Material: 8650 or 8650H steel.

Part Marking: Engrave as noted. Replace 'XXXX' with PO number.

Heat treat using industry guidelines for atmosphere and time.

1. Heat at 1555 °F and oil quench.
2. After quenching, immediately temper at 800 °F (part should still be warm to touch, ~ 300 °F or higher when tempering begins).

Dimensions apply after heat treatment.

Surface Treatment: None.

Cleanliness: Part shall be delivered visibly clean, to the normal unaided eye, of all particulate matter and non-particulate film matter.

Unless Otherwise Specified

1. All dimensions are in inches
2. Interpret per ASME Y14.5-2009
3. Dimensions apply AFTER all surface treatments
4. Remove all burrs and sharp edges, R.01 max
5. Internal sharp edges may have R.01 max
6. Thread depths are a minimum
7. Inspect all numbered dimensions.